

## SUSTADUR PET

	ASTM Test method	Unit	Value
<b>Physical Properties</b>			
Specific Gravity	D792	g/cm <sup>3</sup>	1.41
Water Absorption 24 hours	D570	%	0.07
Water Absorption Saturation	D570	%	0.7
Dissipation Factor	D150	1 MHz	0.02
<b>Mechanical Properties</b>			
Hardness	D785	Shore D	D87
Rockwell Hardness	D785	M	M93
Rockwell Hardness	D785	R	R125
Tensile Strength at yield 73 °F	D638	psi	12,000
Tensile Modulus	D638	psi	460,000
Elongation at Break	D638	%	30
Flexural Strength	D790	psi	17,000
Flexural Modulus	D790	psi	480,000
Compressive Strength	D695	psi	15,000
Shear Strength	D732	psi	8000
Izod Impact, Notched	D256	ft-lb/in	0.5
Coefficient of Friction	-	-	0.2
<b>Thermal properties</b>			
CTE, linear	D696	in/in/°F	3.3x10 <sup>-5</sup>
Melting Point	D3418	°F	490
Continuous Use	-	°F	230
Thermal Conductivity	-	in/hr/ft <sup>2</sup> /F°	1.8
Deflection Temperature at 1.8Mpa (66psi)	D648	°F	338
Deflection Temperature at 1.8Mpa (264psi)	D648	°F	240
Flammability, UL94	-	1/8 inch	HB
<b>Electrical properties</b>			
Dielectric constant	D150	-	3.1
Surface resistivity	D257	Ohm/cm	10 <sup>16</sup>
Dielectric strength	D149	V/mil	385
<b>Compliance Properties</b>			
FDA	-	-	Yes

The data stated above are average values ascertained by statistical tests on a regular basis. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

Röchling Engineering Plastics  
 903 Gastonia Technology Parkway, Dallas, NC 28034, USA - Tel.:704 922 7814 – info@roechling-plastics.us – www.roechling-plastics.us